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1971-1976 CADILLAC FRONT BRACKETS

- 1.** Raise and support the vehicle at a safe and comfortable working height.
- 2.** Remove the front coil springs and shocks, refer to your service manual for disassembly procedure.
- 3.** The coil spring pocket will need to be trimmed for air spring clearance as shown in (Fig 01).
- 4.** Apply Teflon tape to the air fitting, and thread into air spring.
- 5.** Place cup bracket on top of the air spring and secure with bolts.
- 6.** Thread allthread into cup bracket.
- 7.** Align the center hole of lower plate so it is offset as shown in (Fig 03). Drivers side shown. Once aligned tack weld the lower plate to the lower control arm.
- 8.** Attach airline to the fitting. Next insert the air spring assembly into the upper spring pocket & use the washer & nut to secure the air spring.
- 9.** Bolt air spring onto lower mount.
- 10.** Check air spring clearance, ANY RUBBING WILL RESULT IN AIR SPRING FAILURE which is a non-warrantable issue.
- 11.** Once proper alignment is achieved fully weld lower plate into place.



Brackets are designed for use with 6" 2500lbs or 7" 2600lbs air springs
Such as Air Lift D2500/D2600, or Slam Specialties RE6/RE7.