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# 1971-1976 CADILLAC REAR BRACKETS

**1.** Raise & support the vehicle at a safe and comfortable working height.

**2.** Support the axle then remove coil springs and shocks, refer to service manual for disassembly procedure.

**3.** To allow the air spring to sit flat on top of the axle mount, the coil spring retainer must be cut down to less than 3/16" tall (fig 1).

**4.** Place the 4 1/2" washer on top of the coil spring pocket, between the frame and the body (fig 2).

**5.** Mount the airbag to the upper cup then screw the all thread into upper cup. Mount upper cup in the spring pocket and secure with washer and nut.

**6.** Place the 5 1/2" flat Plate on the top of cut down spring retainer, then weld in place.

**7.** Once the air spring is secured cycle the suspension, and make sure there is at least 1/2" gap around the air spring. Trim material if necessary. ANY RUBBING WILL RESULT IN AIR SPRING FAILURE which is a non-warrantable issue.



Brackets are designed for use with 6" 2500lbs or 7" 2600lbs air springs  
Such as Air Lift D2500/D2600 or Slam Specialties RE6/RE7.